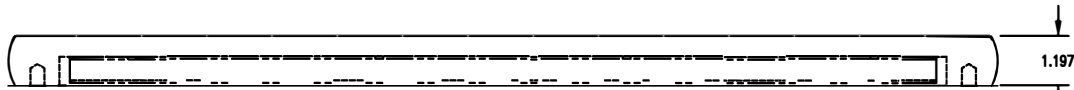
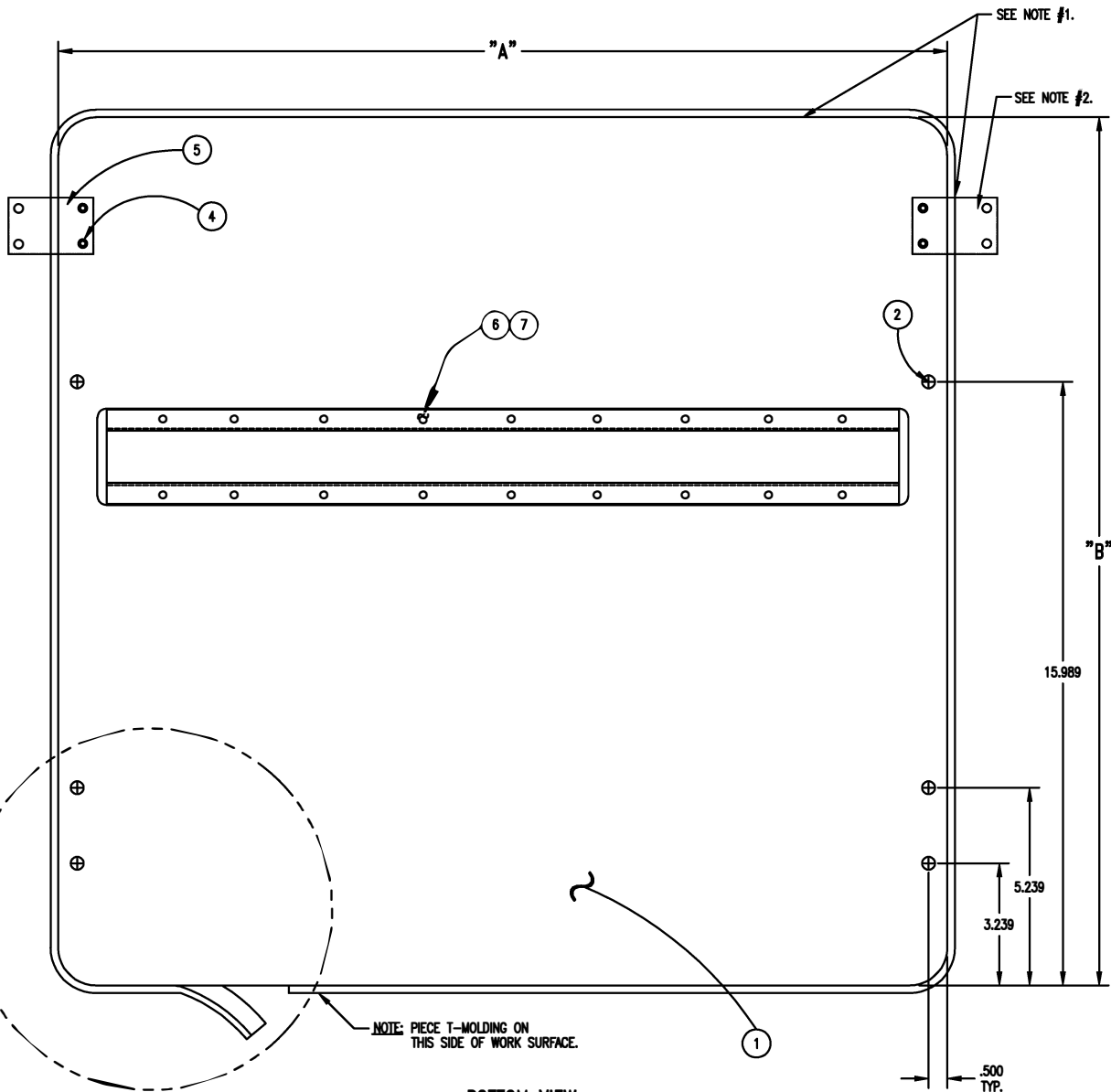


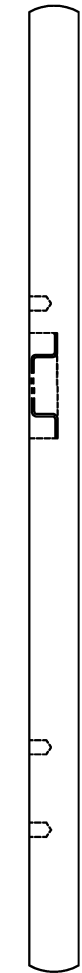
CAD-DRAWING
THIS DRAWING WAS CREATED ON
A COMPUTER AIDED DESIGN (CAD)
SYSTEM. TO INSURE THE INTEGRITY
OF THE DATA BASE, ALL CHANGES/
REVISIONS MUST BE MADE ON THE
CAD SYSTEM.



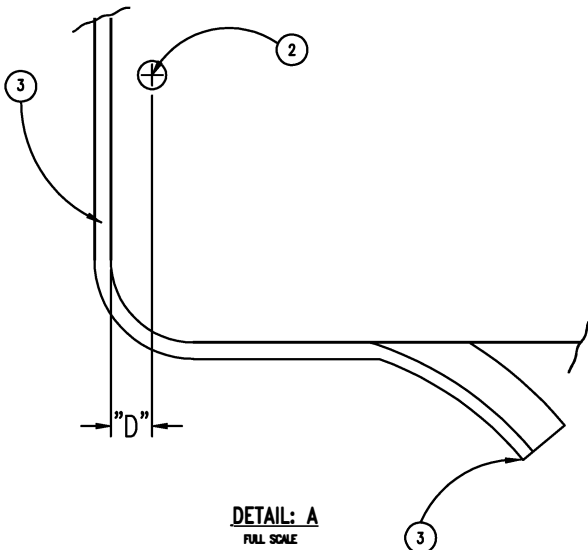
FRONT VIEW



BOTTOM VIEW



SIDE VIEW



DETAIL: A
FULL SCALE

20" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS1820	17.563	20.500	76.126	.500
	WS2420	23.563	20.500	88.126	.500
	WS3020	29.563	20.500	100.126	.500
	WS3620	35.563	20.500	112.126	.500
	WS4220	41.563	20.500	124.126	.500
	WS4820	47.563	20.500	136.126	.500
	WS5420	53.563	20.500	148.126	.500
	WS6020	59.563	20.500	160.126	.500
	WS7220	71.563	20.500	184.126	.500
	WS7420	73.563	20.500	188.126	.500
	WS8420	83.563	20.500	208.126	.500
	WS9620	95.563	20.500	232.126	.500

24" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS1224	11.563	23.000	69.126	.500
	WS1824	17.563	23.000	81.126	.500
	WS2424	23.563	23.000	93.126	.500
	WS3024	29.563	23.000	105.126	.500
	WS3624	35.563	23.000	117.126	.500
	WS3924	38.313	23.000	119.875	.500
	WS4224	41.563	23.000	129.126	.500
	WS4824	47.563	23.000	141.126	.500
	WS5424	53.563	23.000	153.126	.500
	WS6024	59.563	23.000	165.126	.500
	WS7224	71.563	23.000	189.126	.500
	WS7424	73.563	23.000	193.126	.500
	WS8424	83.563	23.000	213.126	.500
	WS9624	95.563	23.000	237.126	.500

31" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS1831	17.563	30.000	98.126	.500
	WS3031	29.563	30.000	122.126	.500

33" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS1833	17.563	32.000	88.126	.500
	WS3033	29.563	32.000	102.126	.500

30" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS1830	17.563	29.000	93.126	.500
	WS2430	23.563	29.000	105.126	.500
	WS3030	29.563	29.000	117.126	.500
	WS3630	35.563	29.000	129.126	.500
	WS4230	41.563	29.000	141.126	.500
	WS4830	47.563	29.000	153.126	.500
	WS5430	53.563	29.000	165.126	.500
	WS6030	59.563	29.000	177.126	.500
	WS7230	71.563	29.000	201.126	.500
	WS7430	73.563	29.000	205.126	.500
	WS8430	83.563	29.000	225.126	.500
	WS9630	95.563	29.000	249.126	.500

36" DEPTH

*****TAB INDEX*****					
COMPONENT PART #	ITEM	A	B	C	D
	WS2436	23.563	35.000	117.126	.500
	WS2636	25.563	35.000	121.126	.500
	WS3036	29.563	35.000	129.126	.500
	WS3236	31.563	35.000	133.126	.500
	WS3636	35.563	35.000	141.126	.500
	WS3836	37.563	35.000	145.126	.500
	WS4236	41.563	35.000	153.126	.500
	WS4436	43.563	35.000	157.126	.500
	WS4836	47.563	35.000	165.126	.500
	WS5436	53.563	35.000	177.126	.500
	WS6036	59.563	35.000	189.126	.500
	WS7236	71.563	35.000	213.126	.500
	WS7436	73.563	35.000	217.126	.500
	WS8436	83.563	35.000	237.126	.500
	WS9636	95.563	35.000	261.126	.500

SEE NOTE #5.
SEE NOTE #5.

D-6700-BL	18	7	SCREW PHP	#10 X .50 LONG	
D-6700-9F	2	5	STIFFENER		
	4	4	SUPPORT BRACKET	SEE DWG.	
	4	4	H-LO SCREW (PHW HEAD-PHILLIPS)	#8 X .750 LONG	STOCK
301-030-002	1	3	T-MOLDING (Vinyl)	1-1/4" WIDE X 1/2" LONG	PLASTIGLIDE
E1024131ZN	6	2	THREADED INSERT TYPE E	10-24 X 5/16	STAFST
D-6700-BB	1	1	STANDARD WORK SURFACE	SEE DWG.	
REMARKS	QTY.	ITEM	DESCRIPTION	SIZE	MATERIAL
REMOVE ALL BURRS AND ALL SHARP CORNERS MAY L. NOTED HEAT TREATED LIMITS UNLESS NOTED FRACTIONAL ± 1/32" DECIMAL ± 0.001 ANGULAR ± 1°			STATE OF CALIFORNIA PRISON INDUSTRY AUTHORITY 560 EAST NATOMA STREET FOLSOM, CALIFORNIA	CENTURY 2000 STANDARD WORK SURFACE (HINGE TO HINGE) ASSEMBLY	
NO. REQ'D	D-6700-8	FOR ASSEMBLY	NO. REQ'D	5=1.0	05-17-99
DATE	05-17-99	DATE	SCALE	D	6700-8A
DRAWN	Kussavage	ENGINEERED	CHECKED	APPROVED	REV.

NOTES:

- DIMENSIONS ARE FROM EDGE OF WOOD ONLY, PLASTIC MAY VARY IN THICKNESS.
- SUPPORT BRACKET TO BE INSTALLED IN FILED. (DWG.# 6700-9F) PILOT HOLES #3/32.
- HIDDEN LINES REMOVED FOR CLARITY.
- IN THE TAB BOXES, "C" IS THE APPROX SIZE OF T-MOLDING.
- ITEMS (6),(7) ARE USED ON ITEMS THAT ARE 54" AND WIDER.